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Chapter

~~5-lecture 2:~~

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cutting. Metal cutting is used to remove excess metal from the surface of the workpiece with a tool to obtain the desired shape and size of the

workpiece. The essence of the

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cutting process
is that the
workpiece
cutting layer
produces plastic
deformation
under the
extrusion of the
front edge of
the cutter, and
becomes a
complicated
process of
cutting.

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Cutting 3. Types
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cutting is “the
process of
removing
unwanted
material in the
form of chips,
from a block of
metal, using
cutting tool”.

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• Forces F_c , F_t , F_s , and F_n cannot be

directly measured • Forces acting on the tool that can be measured:

Cutting force F_c and Thrust force F_t Figure 21.10 - Forces in metal cutting:

(b) forces

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acting on the
tool that ...

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Section A

Mechanism of
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Deformation of
metal during
machining,
nomenclature of
lathe, milling
tools, mechanics
of chip
formation, built-
up edges,

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mechanics of
orthogonal and
oblique cutting,
Merchant cutting
force circle and
shear angle
relationship in
orthogonal
cutting, factors
affecting tool
forces. Cutting
speed, feed and
depth of cut,
surface finish.

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Section A

Mechanism of

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Deformation of

metal ...

- The tool is harder than the work metal
- The tool is properly shaped so that its edge can be effective in cutting the

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metal. • Provided there is movement of tool relative to the material or vice versa, so as to make cutting action possible.

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